

REASSEMBLY

1. INSTALL FRONT DOOR WIRE LH

- (a) Install the door wire with the 2 bolts.

Torque: Reference

8.0 N*m (82 kgf*cm, 71 in.*lbf)

NOTICE:

In order to prevent water leakage, be sure that the lip of the rubber grommet dose not turn up or is not deformed when installing the door wire.

- (b) Connect the door wire clips.

2. INSTALL FRONT DOOR CHECK ASSEMBLY LH

- (a) Apply MP grease to the sliding parts of the door check.

- (b) Install the door check to the door panel with the 2 nuts.

Torque: 5.5 N*m (56 kgf*cm, 49 in.*lbf)

- (c) Apply adhesive to the bolt.

Adhesive:

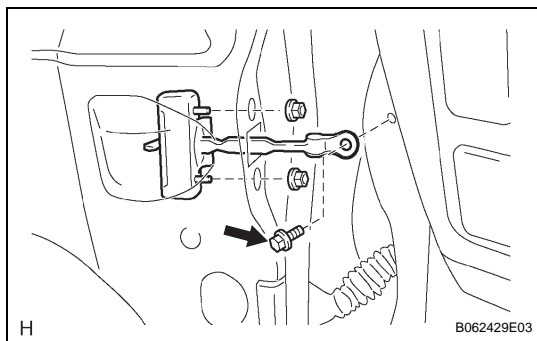
Part No. 08833-00070, THREE BOND 1324 or equivalent

- (d) Install the door check to the body panel with the bolt.

Torque: 30 N*m (306 kgf*cm, 22 in.*lbf)

HINT:

Install the door check so that rivet head is up.

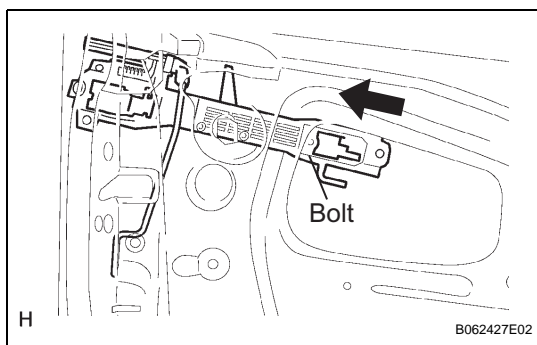


3. INSTALL FRONT DOOR OUTSIDE HANDLE FRAME SUB-ASSEMBLY LH

- (a) Using a "torx" socket wrench (T30), install the outside handle frame with the screw.

Torque: 7.0 N*m (71 kgf*cm, 62 in.*lbf)

- (b) Install the outside handle pad front and rear.



4. INSTALL FRONT DOOR W/MOTOR LOCK ASSEMBLY LH

- (a) Apply MP grease to the sliding and rotating parts of the door lock.

- (b) Install a new door lock wire harness packing.

NOTICE:

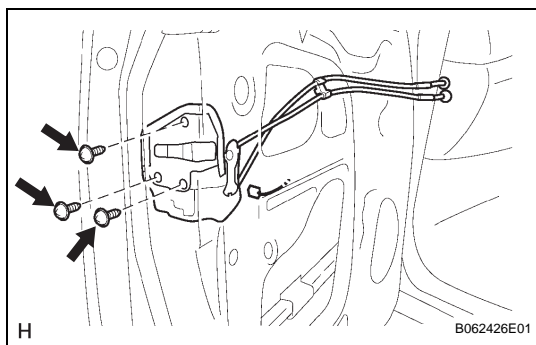
- If reusing the door lock that is removed, replace the packing in the connecting part with a new one.
- Be careful that no grease and dirt will stick to the packing surface in the connecting part.
- Reusing the packing that is removed or using a damaged packing will cause water to penetrate through the connecting part, and it will result in a malfunction of the door lock.

- (c) Insert the outside handle link into the lock with the door motor, and then set it to the door panel.

NOTICE:

Make sure that the outside handle link is securely engaged with the lock assembly.

ED



- (d) Apply adhesive to the 3 screws.

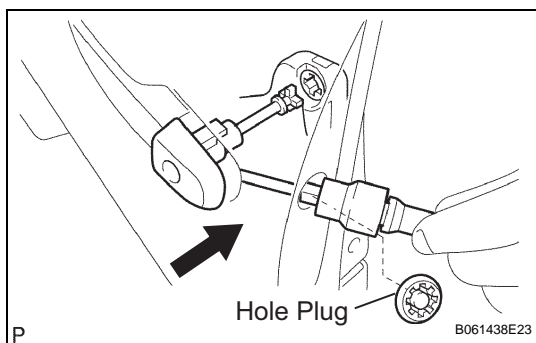
Adhesive:

Part No. 08833-00070, THREE BOND 1324 or equivalent

- (e) Using a "torx" socket wrench (T30), install the door lock with the 3 screws.

Torque: 5.0 N*m (51 kgf*cm, 42 in.*lbf)

- (f) Connect the door lock connector.

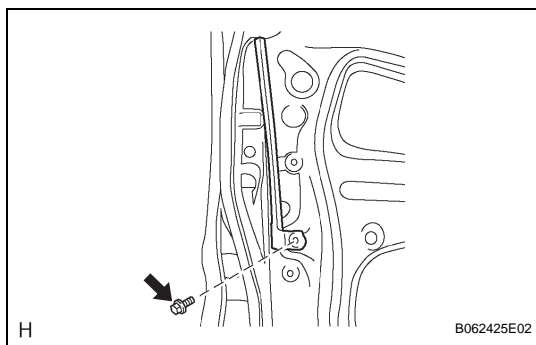


5. INSTALL FRONT DOOR OUTSIDE HANDLE COVER LH

- (a) Using a "torx" socket wrench (T30), install the outside handle cover with the screw.

Torque: 7.0 N*m (71 kgf*cm, 62 in.*lbf)

- (b) Install the hole plug.



6. INSTALL FRONT DOOR FRAME SUB-ASSEMBLY REAR LOWER LH

- (a) Install the door frame with the bolt.

Torque: 5.0 N*m (51 kgf*cm, 42 in.*lbf)

7. INSTALL POWER WINDOW REGULATOR MOTOR ASSEMBLY LH

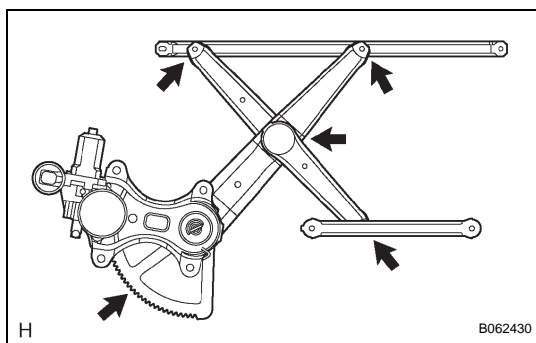
- (a) Align the matchmarks on the regulator motor gear and regulator gear.

- (b) Using a "torx" driver (T25), install the door regulator motor with the 3 screws.

Torque: 5.4 N*m (55 kgf*cm, 48 in.*lbf)

HINT:

Never rotate the motor to the down direction until the window glass installation has done.

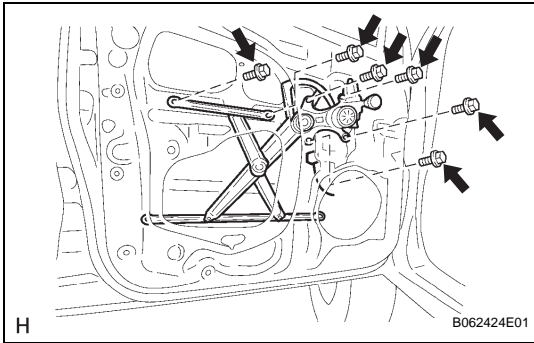


8. INSTALL FRONT DOOR WINDOW REGULATOR SUB-ASSEMBLY LH

- (a) Apply MP grease to the sliding and rotating parts of the window regulator.

NOTICE:

Do not apply grease to the spring of the window regulator.



- (b) Install the window regulator with the 6 bolts.

Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)

- (c) Connect the window regulator connector.

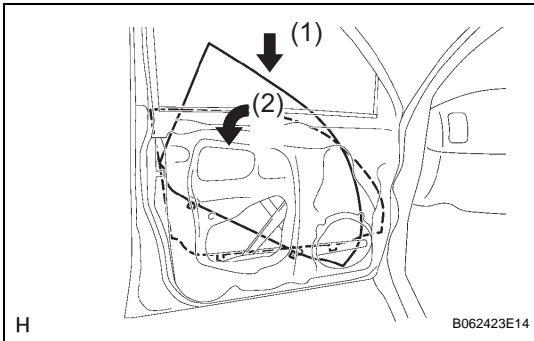
NOTICE:

Be careful not drop and deform the door window regulator.

9. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY LH

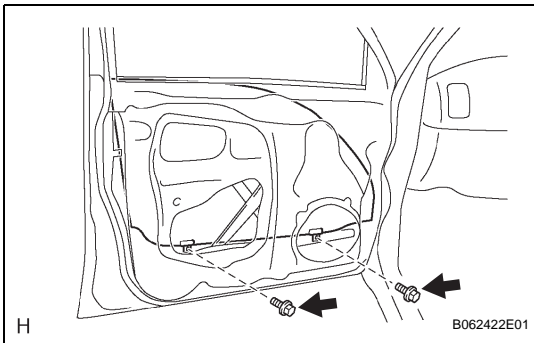
NOTICE:

Do not damage the door glass.



- (a) Install the glass run.

- (b) Insert the door glass into the door panel along the glass run, as shown in the illustration.



- (c) Install the door glass to the window regulator with the 2 bolts.

Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)

- (d) Inspect operation of the power window.

HINT:

When the installation point of the door glass does not match, adjust the regulator position in the manual operation.

- (1) Connect the power window switch to the wire harness and turn the ignition switch ON.
- (2) Repeat UP and DOWN operation several times in the manual operation.

10. INSTALL FRONT NO. 2 SPEAKER ASSEMBLY

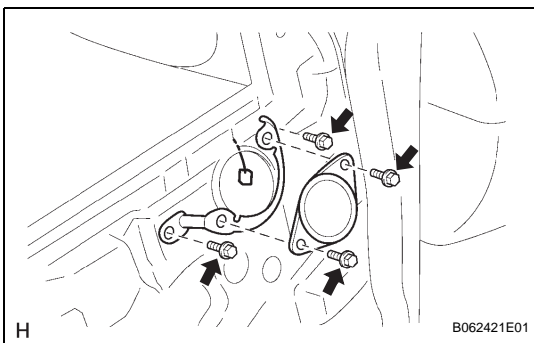
- (a) Install the No. 1 speaker bracket with the 2 bolts.

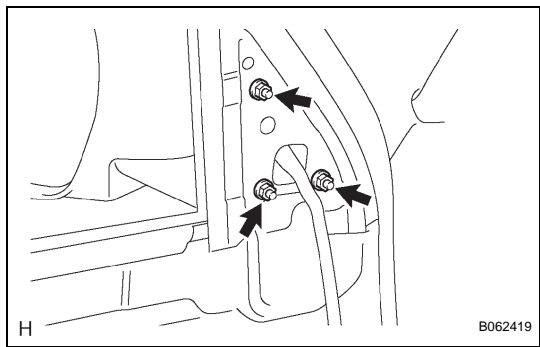
Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)

- (b) Connect the speaker connector.

- (c) Install the No. 2 speaker with the 2 bolts.

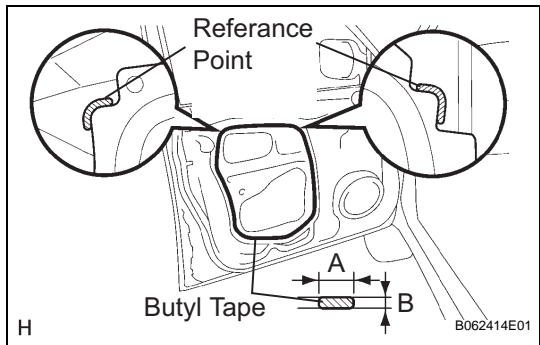
Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)





11. INSTALL OUTER REAR VIEW MIRROR ASSEMBLY LH

- (a) Install the outer rear view mirror with the 3 nuts.
Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)
- (b) Connect the outer rear view mirror connector.



12. INSTALL FRONT DOOR SERVICE HOLE COVER LH

- (a) Apply butyl tape to the door, as shown in the illustration.

Adhesive:

Part No. 08850-00065, Butyl Tape Set or equivalent

- (b) Install the service hole cover.

Standard dimension

Area	Measurement
A	6 mm (0.236 in.)
B	2 mm (0.079 in.)

HINT:

- When installing the service hole cover, pull out the links and connectors through the service hole cover.
- There should be no wrinkles or folds after attaching the service hole cover.
- After attaching the service hole cover, check the sealing condition.